

Service Network

As of July 2011

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Osaka Business Office

5-7, Doshomachi 2-chome, Chuo-ku,
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Other Domestic Business Offices

Sapporo, Morioka, Sendai, Takasaki,
Ibaraki, Koshinetsu, Tama, Saitama,
Chiba, Yokohama, Kyoto, Kanazawa,
Kobe, Takamatsu, Okayama, Hiroshima,
Fukuoka, Kumamoto, Kagoshima

Overseas Office

Düsseldorf Office

Tonhallenstr. 10, 40211 Düsseldorf,
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Research Laboratories

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Odawara Central Factory

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Odawara 250-0861, Japan
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Chitose Synthesis Plant & Chitose Functional Food Plant

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Domestic Subsidiaries

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Tajima Shokuhin Kogyo Co., Ltd.

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Overseas Subsidiary

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